



The Printer Working Group

PWG November 2024 Face-to-Face
Plenary Session

Jeremy Leber, PWG Chair
November 12, 2024

Plenary Agenda



- **Please Note: This PWG Meeting is Being Recorded**
- Administrivia
- PWG Steering Committee Updates
- PWG Workgroup Status [WG Chairs]
- Liaison Status
- Questions / Next Meeting / Any Other Business

Administrivia



- Welcome and Introductions
- Confirm Minutes Taker
- Review PWG Antitrust Policy, PWG IP Policy and Inappropriate Topics
- Agenda

PWG Antitrust Policy



- "This meeting is being held in accordance with the PWG Antitrust Policy"
 - https://www.pwg.org/chair/membership_docs/pwg-antitrust-policy.pdf
- The IEEE-ISTO Printer Working Group ("PWG") will not become involved in the business decisions of its Members. The PWG strictly complies with applicable antitrust laws. Every PWG Member shall comply with this policy. The PWG Officers and PWG Workgroup Officers are responsible to ensure that this policy is adhered to in all PWG activities.



- "This meeting is being held in accordance with the PWG Intellectual Property Policy"
 - https://www.pwg.org/chair/membership_docs/pwg-ip-policy.pdf
- TL;DR: Anything you say in a PWG meeting or email to a PWG address can be used in a PWG standard
 - (but please do read the IP policy above if you haven't done so)

PWG Patent Statement



PWG standards may include the known use of essential patents and patent applications provided the PWG Chair receives assurance from the patent holder or applicant with respect to patents whose infringement is, or in the case of patent applications, potential future infringement the applicant asserts will be, unavoidable in a compliant implementation of either mandatory or optional portions of the standard. This assurance shall be provided without coercion.



This assurance shall be either:

- A general disclaimer to the effect that the patentee will not enforce any of its present or future patent(s) whose use would be required to implement either mandatory or optional portions of the proposed PWG standard against any person or entity complying with the standard; or
- A statement that a license for such implementation will be made available without compensation or under reasonable rates, with reasonable terms and conditions that are demonstrably free of any unfair discrimination.

PWG Patent Statement



The PWG is not in a position to give authoritative or comprehensive information about evidence, validity or scope of patents or similar rights, but it is desirable that any available information should be disclosed. Therefore, all PWG members shall, from the outset, draw PWG's attention to any relevant patents either their own or of other organizations including their Affiliates that are known to the PWG members or any of their Affiliates, although PWG is unable to verify the validity of any such information.

Inappropriate Topics for PWG Working Group Meetings



Do Not Discuss:

- Validity or essentiality of patents or patent claims
- Cost of specific patent use
- Licensing terms or conditions
- Product pricing, territorial restrictions, or market share
- Ongoing litigation or threatened litigation

DO raise an objection if inappropriate topics are discussed

Agenda Overview – PWG Day 1



(All times Eastern Standard Time)

Tuesday, November 12

| | |
|---------------|--|
| 10:00 – 11:00 | PWG Plenary |
| 11:00 – 11:30 | IPP WG: Status |
| 11:30 – 12:00 | IPP WG: PWG Last Call and Call for Objections Results |
| 12:00 – 12:45 | Break / Lunch |
| 12:45 – 2:00 | IPP WG: IPP Everywhere v2.0 (EVE) / IPP Everywhere Self-Certification Manual v2.0 (EVESELF CERT) |

Agenda Overview – PWG Day 2



(All times Eastern Standard Time)

Wednesday, November 13

| | |
|---------------|--|
| 10:00 – 11:30 | IDS WG: Status & Discussion |
| 11:30 – 12:00 | IPP WG: IPP Firmware Update Extensions v1.0 (FWUPDATE) |
| 12:00 – 12:45 | Break / Lunch |
| 12:45 – 1:45 | IPP WG: 3D Printing Liaisons: Status & Guidance |
| 1:45 – 2:00 | IPP WG: Next Steps |



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The Printer Working Group

Steering Committee Updates

Officers (2023-2025 Term)



- PWG Chair: Jeremy Leber, Lexmark
- PWG Vice Chair: Smith Kennedy, HP Inc.
- PWG Secretary: Ira McDonald, High North

Those interested in serving in PWG Officer roles should contact chair@pwg.org.

2024 Membership



28 Members

| | | | | |
|------------------------------|--|-----------------------|------------------------------------|------------------------------------|
| Alan Sukert | Epson | Konica Minolta | Oki Electric Industry Co., Ltd | Technical Interface Consulting |
| Apple Inc. | Fiery, LLC | Kyocera | PaperCut Software | Toshiba Business Solutions |
| Brother Industries, Ltd. | FUJIFILM Business Innovation Corp. | Lakeside Robotics | PrinterLogic | Tykodi Consulting Services LLC |
| Canon | Google | Lexmark | Qualcomm | Xerox |
| Danny Brennan | High North, Inc. | Meteor Network | Ricoh | |
| Digital Check Corp | HP Inc. | Microsoft | Synaptics | |

2025 Membership Fees



IEEE-ISTO is sending out 2025 membership renewal notifications now! If you did not receive one, please contact us as soon as possible.

Thank You For Participating!



Thanks to all of you for contributing your time and efforts
to the PWG!

Future Meeting Schedule



2025

- February 4-6 – Virtual
- May 6-8 – Joint w/OP (real or virtual?)
- August 12-14 – Virtual
- November 11-13 - Virtual

Contact chair@pwg.org if you are interested in hosting a PWG F2F event

IPP Everywhere™ Certified Printers



- <https://www.pwg.org/ipp/everywhere.html>
- **1358** printers now certified!
 - <https://www.pwg.org/printers/>
 - New printers from Canon, Digital Check, OKI, HP, Lexmark, Ricoh, and Samsung
 - **More on the way!**
- IPP Everywhere™ Self Certification 1.1 Update 4
 - Announced Sept. 2, 2022
 - **IPP Everywhere v1.0 Certifications no longer accepted**



Projects on GitHub

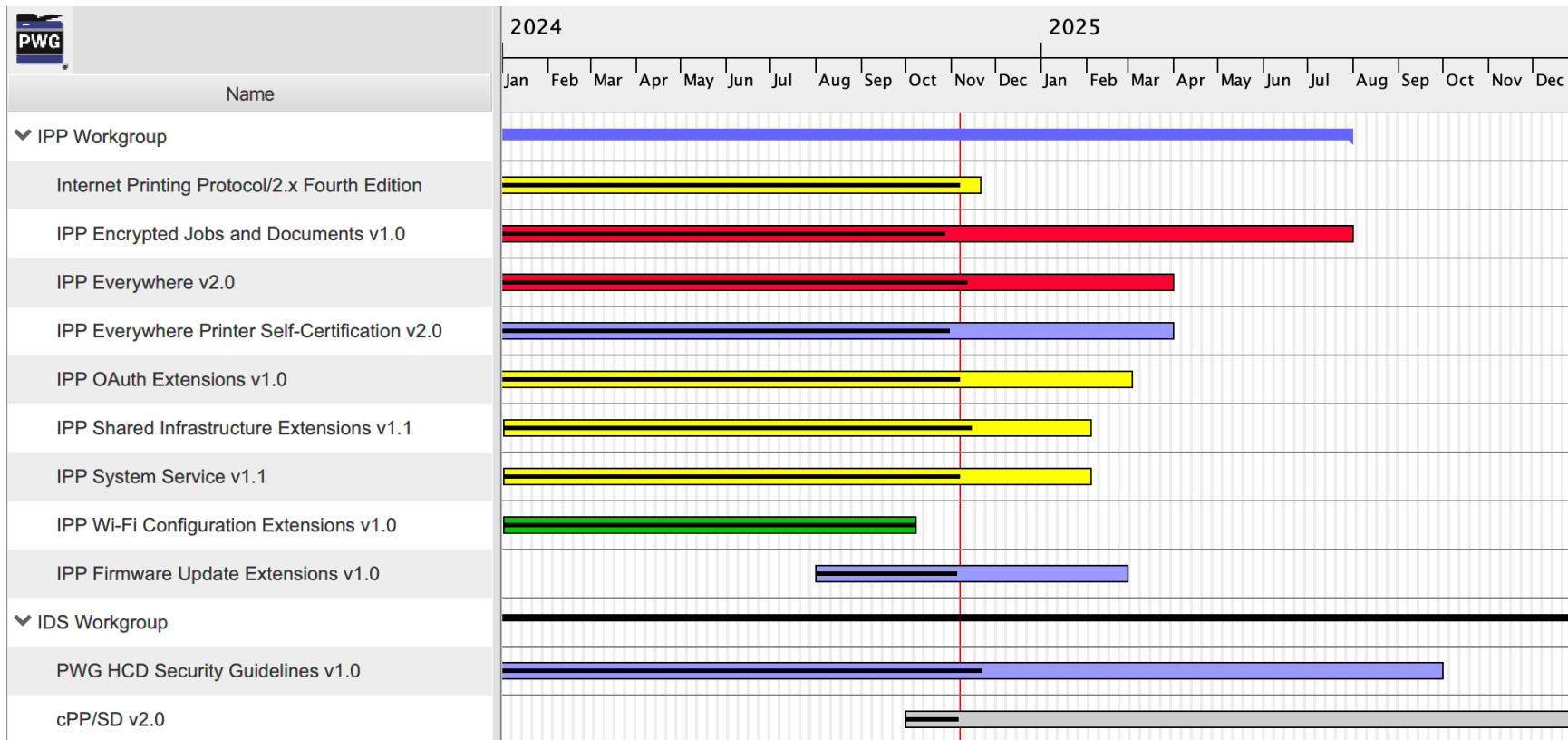
- PWG on GitHub:
 - <https://github.com/istopwg>
- IPP Sample Code
 - <https://github.com/istopwg/ippsample>
- IPP Everywhere Self Certification Tools
 - <https://github.com/istopwg/ippeveselfcert>
- IPP Registry
 - <https://github.com/istopwg/ippregistry>
- PWG Books:
 - <https://github.com/istopwg/pwg-books>



The Printer Working Group

Workgroup Status

Work in Progress



Planned

Interim

Prototype

Stable

Approved



The Printer Working Group

IDS Workgroup Status

Alan Sukert

IDS WG: Officers



- IDS WG Chair:
 - Alan Sukert
- IDS WG Vice-Chair
 - TBD
- IDS WG Secretary:
 - Alan Sukert
- IDS WG Document Editors:
 - Ira – HCD Security Guidelines

IDS: Current Status



- IDS activities include:
 - Updating PWG members on activities related to:
 - Common Criteria Hard Copy Device (HCD) Protection Profiles (PPs) and the HCD international Technical Community (iTC)
 - Security Developments affecting Hard Copy Devices and Services in other organizations including the Trusted Computing Group (TCG) and Internet Engineering Task Force (IETF),
 - Developing HCD Security Guidelines to provide guidance on current HCD security technology and security issues
- It was decided due to lack of participation that bi-weekly IDS sessions would no longer be held through 2024; the only IDS sessions would be the IDS sessions at PWG Virtual Face-to-Face Meetings

IDS: Current Status



- HCD international Technical Committee (iTC):
 - Since the publishing of HCD cPP v1.0 and HCD SD 1.0 on 10/31/22, the HCD iTC have held monthly HCD iTC Meetings
 - Will discuss the current status of the HCD iTC, the status of the HCD Interpretation Team (HIT) and CC:2022 Subgroup and plans for future updates to the published HCD cPP and HCD SD at the PWG November 2024 F2F IDS Session on Wednesday, November 13th
- The IDS Session will also review the presentation Al Sukert made at ICAM 2024 on October 29, 2024



IDS WG: More Information

- We welcome participation from all interested parties
- IDS Working Group web page
 - <https://www.pwg.org/ids/>
- Subscribe to the IDS mailing list
 - <https://www.pwg.org/mailman/listinfo/ids>
- IDS meetings via WebEx are announced on the IDS mailing list
- The plan for IDS meetings after the November PWG F2F Meetings and in 2025 will be discussed by the PWG Steering Committee and communicated by the IDS mailing list



The Printer Working Group

IPP Workgroup Status

Paul Tykodi (TCS), Ira McDonald (High North), Michael Sweet (Lakeside Robotics)

- IPP WG Co-Chairs:
 - Paul Tykodi (TCS)
 - Ira McDonald (High North)
- IPP WG Secretary:
 - Michael Sweet (Lakeside Robotics)
- IPP WG Document Editors:
 - Michael Sweet (Lakeside Robotics) – Internet Printing Protocol/2.x Fourth Edition, IPP Encrypted Jobs and Documents v1.0, IPP Everywhere v2.0, IPP Everywhere Printer Self-Certification Manual v2.0, IPP OAuth Extensions v1.0, IPP Shared Infrastructure Extensions v1.1, IPP System Service v1.1
 - Smith Kennedy (HP Inc.) – IPP Encrypted Jobs and Documents v1.0

- **Specifications in development:**
 - Internet Printing Protocol/2.x Fourth Edition (Stable)
 - IPP Encrypted Jobs and Documents v1.0 (Prototype)
 - IPP Everywhere™ v2.0 (Prototype)
 - IPP Everywhere™ Printer Self-Certification Manual v2.0 (Interim)
 - IPP OAuth Extensions v1.0 (Stable)
 - IPP Shared Infrastructure Extensions v1.1 (Stable)
 - IPP System Service v1.1 (Stable)
- **Registrations in development:**
 - IPP Firmware Upgrade Extensions v1.0 (Interim)
- **Recently approved:**
 - IPP Wi-Fi Configuration Extensions v1.0
 - PWG 5100.5-2024: IPP Document Object v1.2 (DOCOBJECT)
 - PWG 5100.11-2024: IPP Enterprise Printing Extensions v2.0 (EPX)
 - PWG 5101.1-2023: PWG Media Standardized Names v2.1 (MSN)
- **Up-to-date pending IANA registrations online:**
 - <https://www.pwg.org/ipp/ipp-registrations.xml>

IPP WG: More Information

- We welcome participation from all interested parties
- IPP workgroup web page
 - <https://www.pwg.org/ipp/index.html>
- Subscribe to the IPP mailing list
 - <https://www.pwg.org/mailman/listinfo/ipp>
- IPP WG holds bi-weekly phone conferences announced on the IPP mailing list
 - Next conference calls scheduled for Thursday, December 5, 2024 at 3pm ET



The Printer Working Group

Liaison Status – November 2024



Linux Foundation OpenPrinting

OpenPrinting CUPS (ZdenekDohnal, RedHat / Mike Sweet, Lakeside Robotics)

- Current v2.x release is OP CUPS v2.4.11 on 30 September 2024 (<https://openprinting.github.io/cups-2.4.11>)
- Current v3.x release is OP CUPS v3.0rc3 on 22 October 2024 (<https://github.com/OpenPrinting/libcups/releases/v3.0rc3>)

OpenPrinting CUPS Filters (Till Kamppeter, Ubuntu, OP Manager)

- Current v2.x release is OP CUPS Filters v2.1.0 on 19 October 2024
 - <https://openprinting.github.io/libcupsfilters,-libppd,-cups-filters-2.1.0-Releases-including-vulnerability-fix/>
 - <https://openprinting.github.io/OpenPrinting-News-Flash-cups-browsed-Remote-Code-Execution-vulnerability/>

OpenPrinting PAPPL (Printer Application) (Mike Sweet, Lakeside Robotics)

- Current release is PAPPL v1.4.7 on 15 October 2024 (<https://github.com/michaelsweet/pappl/releases/tag/v1.4.7>)

OpenPrinting Website, News, and Minutes

- OpenPrinting Website (<https://openprinting.github.io/>)
- OpenPrinting Monthly News (<https://openprinting.github.io/news/>)
- OpenPrinting Monthly Minutes (<http://ftp.pwg.org/pub/pwg/liaison/openprinting/minutes/>)



- Anthony Suarez (Kyocera): Mopria Alliance liaison to PWG
- Smith Kennedy (HP Inc.): PWG liaison to Mopria Alliance
- PWG will present "IPP New Features Overview" at Mopria Member Meeting November 14, 2024
- No active collaboration efforts but opportunities exist

3MF Consortium



- Duann Scott (Bits to Atoms) is the Executive Director of the 3MF Consortium
- Mike Sweet (Lakeside Robotics) is the PWG liaison to the 3MF
- No updates since the August 2024 virtual Face-to-Face meeting

3D / Additive Manufacturing Liaisons



- American Concrete Institute Committee 564 - 3-D Printing with Cementitious Materials
 - https://www.concrete.org/committees/directoryofcommittees/acommitteehome.aspx?committee_code=C0056400
 - Paul Tykodi is updating PWG presentation slides from fall 2019.
 - PWG steering committee has determined that the most efficient way to deliver information about the relevance of PWG Safe G-code, in the preparation of 3D Concrete Printing test files, is for Paul Tykodi to prepare a training video on the subject and make the resulting video file available from the PWG Web site.
- ASTM Summary of 3D Concrete Printing Related Standards Development Through 2021
 - <https://sn.astm.org/features/shape-concrete-come-ma21.html>

3D / Additive Manufacturing Liaisons



- Some Standards Organizations Involved with 3D Concrete Printing
 - **AASHTO** – The American Association of State Highway and Transportation Officials
 - Transportation Infrastructure Codes & Standards
 - **ASTM Committee C01 on Cement**
 - C01.22 – Workability
 - **ASTM Committee C09 on Concrete and Concrete Aggregates**
 - C09.25 - Organic Materials for Bonding
 - **ASTM Committee F42 on Additive Manufacturing Technologies**
 - F42.07.07 - Construction
 - **The International Federation for Structural Concrete (fib)**
 - TG2.11 Structures Made by Digital Fabrication
 - **ISO Technical Committee/261 – Additive Manufacturing**
 - ISO/TC 261/JG 80 - Joint ISO/TC 261-ASTM F42 Group:
Quality requirements for additive manufacturing in building & construction (structural and infrastructure elements)
 - **NIST – National Institute of Standards and Technology**
 - Data Management and Fusion for AM Industrialization
 - Infrastructure Materials Group
 - Metrology
 - **RILEM - International Union of Laboratories and Experts in Construction Materials, Systems and Structures**
 - Digital Fabrication
 - **UL Solutions**
 - UL 3401 - Outline of Investigation for 3D Printed Building Construction

3D / Additive Manufacturing Liaisons



- The ASTM International Conference on Additive Manufacturing (ICAM 2024 – Oct 28- Nov 1, 2024 – Atlanta, GA) -
 - <https://amcoe.org/event/icam2024/>
 - Alan Sukert chairperson of the IEEE-ISTO PWG Imaging Device Security(IDS) Workgroup participated in the **Industry 4.0: Security Aspects of AM** track within the 2024 ICAM conference. The title of his presentation was *"Implementing a Cyber Security Certification for the Additive Manufacturing Process"*.
 - Alan's presentation leveraged some new capabilities recently added to the Common Criteria standard, which can be used to develop Common Criteria certification for a whole digital thread workflow. The new capabilities can be used to validate some of the latest Additive Manufacturing Security efforts being undertaken by NIST.
- ASTM Committee F42 on Additive Manufacturing Technologies -
 - <https://www.astm.org/COMMITTEE/F42.htm>
 - Paul Tykodi has been invited to participate in the activities of ISO/TC 261/JG 80 - Joint ISO/TC 261-ASTM F42 Group: Quality requirements for additive manufacturing in building & construction (structural and infrastructure elements) on behalf of the PWG.
 - To participate, Paul had to become a member of ASTM F42 and its subcommittee F42.07.07 Construction.
 - Membership was achieved by leveraging the existing liaison agreement between the IEEE-ISTO PWG and ASTM F42.

3D / Additive Manufacturing Liaisons



- Formnext Tradeshow Related Activities
 - **The Standards Forum** hosted by Formnext and sponsored by ASTM Center of Excellence with assistance from the US Commercial Service will occur on either the first or second day of the upcoming Formnext Tradeshow in Frankfurt, Germany
 - **Formnext Tradeshow** – November 19-22, 2024 – Frankfurt, Germany - <https://formnext.mesago.com/frankfurt/en.html>
 - **Formnext Tradeshow** – November 18-21, 2025 – Frankfurt, Germany - <https://formnext.mesago.com/frankfurt/en.html>
 - **Formnext Chicago** – Scheduled for April 2025 has been postponed

3D / Additive Manufacturing Liaisons



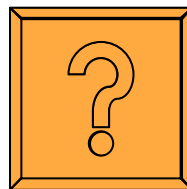
- America Makes & ANSI Additive Manufacturing Standardization Collaborative (AMSC) -
 - <https://www.ansi.org/standards-coordination/collaboratives-activities/additive-manufacturing-collaborative>.
 - The IEEE-ISTO Printer Working Group participated in the AMSC version 3 update activities. ANSI announced publication of version 3 on July 17th, 2023.
 - The sponsor of the AMSC effort (America Makes) has recently established two new Digital Stockpile working groups. Due to the past participation of the PWG in AMSC activities, it received notification of the establishment of Working Group 2 titled "**Digital Infrastructure, Data Packages, Standards, and IP Protections**". Paul Tykodi has subscribed to the working group mailing list to monitor the standardization efforts discussed in the working group on behalf of the PWG."
 - At the May 2023 PWG F2F, some editorial improvements impacting PWG content in the AMSC version 2 document were approved in the PWG Session titled "3D Printing Liaisons - Status & Guidance". Some of the PWG approved editorial changes did make it into the AMSC version 3 update published in July 2023 while others did not.
 - ANSI has announced that they will be accepting updated content for AMSC version 3 in the fall of 2024. Paul Tykodi plans to add the remaining approved by the PWG AMSC editorial improvement text from calendar 2023 to the AMSC version 3 document when the fall updating opportunity becomes available.

3D / Additive Manufacturing Liaisons



- VDMA OPC UA for Additive Manufacturing - Joint Working Group 40540
 - <https://www.vdma.org/events-trade-fairs/-/event/view/70649>
 - Paul Tykodi is representing the IEEE-ISTO Printer Working Group in the activities of the Joint Working Group. The JWG has a potential interest in referencing IPP 3D standard for secure remote job submission
 - The next scheduled meeting, to review the latest release draft, will occur on November 27th, 2024
- 3D PDF at the PDF Association -
 - <https://www.pdfa.org/3d-pdf-at-the-pdf-association/>
 - Paul Tykodi is representing the IEEE-ISTO Printer Working Group in the activities of the PDF Association 3D PDF Technical Working Group (TWG) and as time permits the 3D PDF User Liaison Working Group (LWG) as well.
 - Participation in the work of the PDF Association allows the PWG to monitor the activities of ISO TC171 SC2 - *Document file formats, EDMS systems and authenticity of information* <https://www.iso.org/committee/53674.html>, which is the committee responsible for PDF file format standardization
 - Current PDF Standards Supporting 3D Content
 - ISO 32000-2:2020 PDF 2.0 <https://pdfa.org/resource/iso-32000-pdf/#pdf-2>
 - ISO 21757 (ECMAScript for PDF) <https://pdfa.org/resource/iso-21757-ecmascript/>
 - ISO 14739-1:2014 PRC <https://pdfa.org/resource/3d-formats/#prc-1>
 - ISO/TS 24064:2023 STEP (AP242) <https://www.iso.org/standard/77686.html>
 - In Process PDF Standards Supporting 3D Content
 - ISO/CD TS 32007 Document management — Portable Document Format — RichMedia annotations conforming to glTF assets <https://www.iso.org/standard/45880.html>

Other Questions / Comments



Next PWG Face-to-Face Meeting



February 4-6 – Virtual

Monitor pwg-announce@pwg.org or the [PWG meeting page](#) for more info.